



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBE350A94-2706-00

Job Sheet 197466



Part No: RBE350A94-2706-00

Job Qty: 6 pcs

Part Name: Rigging Pin Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/19

Job Tracking No:

Due Date: 8/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	6 pcs	8/9/19		0.00	0.60	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	6 pcs	8/9/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	6 pcs	8/9/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S197835



Part: RBE350A94-2706-00

Job No: 197466

Serial No/Batch: S197835

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 07/15/19

DAS
40
9-89

JUL 15 2019

Plex 7/9/19 9:19 AM Dart.lajeunesse.marie

					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	8/9/19	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70	JUL 16 2019	DAS 70
				QC 21 - SA - 53		9-89

Part Op 110 - (Small Fab) -Pick, bag and tag
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A94-2706-00-01	Pin	24 pcs (4 ea)	110-Small Fab - 14x 5098563	20X 5162011
RBE350A94-2706-00-03	Pin	12 pcs (2 ea)	110-Small Fab - 1	8X 5188757 4X
RBE350A94-2706-00-05	Pin	6 pcs (1 ea)	110-Small Fab - 1	5188686
RBE350A94-2706-00-07	Pin	6 pcs (1 ea)	110-Small Fab - 1	5114857
RBE350A94-2706-00-09	Pin	6 pcs (1 ea)	110-Small Fab - 1	3v 5114821 3x 5162092

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	RBE350A94-2706-00-01	24	68	0
	RBE350A94-2706-00-03	12	37	0
	RBE350A94-2706-00-05	6	16	0
	RBE350A94-2706-00-07	6	36	0
	RBE350A94-2706-00-09	6	18	0

Part Specifications

Specifications could not be found.

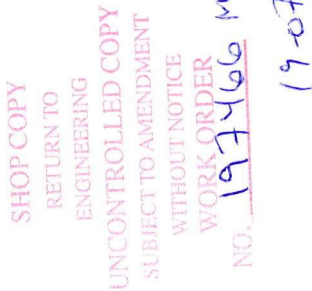
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19-07-09

NO. 1



		RIGGING PIN SET	
TITLE		DWG NO.	
		RBE350A94-2706-00	
MAT'L HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .006 FRACTIONS ± 1/16 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/	
DRAWN BY: PERRITT		1. BREAK ALL SHARP EDGES .015 x .48" OR .016R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY	
DPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		EUROCOPTER AS350/355	
SCALE 1:3	DATE 9/11/2009	SHEET 1 OF 3	

PARTE
AEROSPACE

RIGGING PIN SET

RBE350A94-2706-00

REV 6

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

±.005
FRACTIONS ± 1/8
±.01
ANGLES ± 5°

SURFACES = 125/

✓
BREAK ALL SHARP EDGES

x 45° OR .015R

**ENSIONAL LIMITS APPLY
ER PLATING**

INTERPRET DIM AND TOL PER

ME Y14.5M-2009

USED ON MODEL

UROCOPPER AS350/355

SHEET 1 OF 3

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION	DEPARTMENT/PROCESS			
	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date : _____	Sequence #: _____	QTY Affected : _____			MRB (QSI042) ☐
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
Other/Details: _____					